



## ASIA PACIFIC PETROCHEMICAL CO., LTD.

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# SALES SPECIFICATIONS

**APC Product** : Ethyl Acetate

**APC Spec. No.** : 04-001-0

**Effective Date** : 1 April 2018

### Description

Ethyl acetate is a low-boiling ester with a pleasant non-residual odour, miscible with many organic solvents. It is an excellent solvent for cellulose esters.

### Specification

| <u>Properties</u>      | <u>Unit</u> | <u>Test Method</u> | <u>Value</u>  |
|------------------------|-------------|--------------------|---------------|
| Purity                 | % m/m       | GC                 | 99.0 min      |
| Colour (Pt-Cobalt)     |             | ASTM D1209         | 10 max        |
| Density @ 20 °C        | g/ml        | ASTM D4052         | 0.897 - 0.904 |
| Water Content          | % m/m       | ASTM D1364         | 0.10 max      |
| Distillation, IBP      | °C          | ASTM D1078         | 75.0 min      |
| Distillation, DP       | °C          | ASTM D1078         | 78.0 max      |
| Acidity as acetic acid | % m/m       | ASTM D1613         | 0.01 max      |

### Application

Ethyl acetate is widely used as a solvent in the surface coatings, adhesives, printing inks and other industries.

It is a solvent for nitrocellulose, acrylics, polyurethane, chlorinated rubber and vinyl.

**Note :** The Company reserves the right to change the information contained herein without notice.